

August 25, 2009 1:35:15 PM

Item ID:

D2585

Revision ID:

В Mounting Channel

Item Name: **Start Date:**

Required Date: 9/18/09

8/28/09

QC:

Start Qty: 40.00 Req'd Qty: 40.00



Accept

Setup Start

Stop

Reference:

Approvals:

Date: 09-8-21 Tooling:

Date:

SPC (Y/N):

Set Up/

Run Hours

Cust Item ID:

Customer:

Draw

Number

Draw

Rev.

Plan

Code

Date:

Start Run

Reject

Qty

Accept

Qty

Stop

B9-10-8



Stamp

Number

Sequence ID/ Work Center ID

Draw Nbr

D2585

Operation Description

Revision Nbr

Rev B

FLOW CNC Waterjet

Waterjet

FLOW WATER JET

Memo

1-Cut as per Dwg D2585

Prog Rev:

2-Deburr if necessary

Dwg Rev:_

0.00

0.00

Debur mikoulis/ou



110

QC2- Inspect parts off machine FAI/FAIB

QC

Quality Control

Memo

0.00

0.00

120

Quality Control

QC8- Inspect parts - second check

Memo

Dart Aerospace Ltd	Dart	Aeros	pace	Ltd
--------------------	------	-------	------	-----

	•									4
W/O:	· · · · · · · · · · · · · · · · · · ·		WO	RK ORDER CHAN	GES		-			
DATE	STEP	PRO	OCEDURE CHAN	IGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			·							
										·
Part No	:	PAR #:	Fault Categ	ory:	NCF	R: Yes	No DQA	\:	Date:	
Resolution:			Disposition	:	QA:	N/C Clo	sed:		Date:	
NCR:	7014		WORK ORDE	R NON-CONFORM	IANCE	(NCR)			
DATÉ	STEP	Description of NC	Corrective Action Section B			0: 0	Verific	ation		Approval
DATE	J	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section	on C	Chief Eng	QC Inspector
				,						
		·								
									·	

Page 2

August 25, 2009 1:35:15 PM

Item ID:

D2585

Revision ID: В

Item Name:

Mounting Channel

Start Date:

8/28/09

QC:

Start Qty: 40.00

Required Date: 9/18/09

Req'd Qty: 40.00



Accept



Cust Item ID:

Customer:

Draw

Number

Setup Start



Stop

Reference:

Approvals:

Process Plan:

Date:

Date:

Tooling:

SPC (Y/N):

Set Up/

Run Hours

Date:

Draw

Rev.

Plan

Code

Date:

Qty

Accept

Run

Stop

Reject

Reject

Qty

Start



Number Stamp

Insp.

Sequence ID/ **Work Center ID**

130

Small Fab

Small Fab

Operation Description

Memo

Small Fab

Deburrif necessary

0.00

0.00

140

Brake NC Brake NC

NC BRAKE

Memo

Memo

Form as per Dwg D2585

0.00

0.00

80 09/10/14

150

Quality Control

QC5- Inspect part completeness to step on W/O

3) Sorla/15

Dart /	Aeros	pace	Ltd
--------	-------	------	-----

W/O:			WC	ORK ORDER CHANG	SES							
DATE	STEP	P PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
			-						1 Tod Wgi			
	:											
]		
			1 2 2 1 1 1 1					<u> </u>				
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes No DQA:					Date:		
•	R	esolution:	Dispositio	n:	QA: N/C Closed:				Date:			
NCR:	-100 -	-	WORK ORD	ER NON-CONFORM	ANCE	(NCR)						
DATE	STEP	Description of NC	Corrective Action Section B			Verificat		cation	n Approval	Approval		
DAIL		STEP Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section C		Chief Eng	QC Inspector		
						•						
								··· va.				
				1000-11								
	1	1			;		1			1		

Work Order ID 51526

August 25, 2009 1:35:15 PM

Page 3

Item ID:

D2585

В **Revision ID:**

Item Name: Mounting Channel

8/28/09

QC:

Start Qty: 40.00

Req'd Qty: 40.00

Accept

Setup Start

Stop

Required Date: 9/18/09 Reference:

Start Date:

Approvals:

Process Plan:

Date: Date:

Tooling:

SPC (Y/N):

Date:

Cust Item ID:

Customer:

Date:

Start

Stop

Sequence ID/ **Work Center ID**

160

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location: 57

Memo

0.00

Set Up/

Run Hours

0.00

Draw Number

Draw Rev.

Plan Code

Accept Qty

Reject Qty

Reject Number Insp. Stamp

Run

170

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

09/10/19 Ht MF 09-10-19

Dart Aerospace Ltd

W/O:	-		WC	ORK ORDER CHANG	ES				
DATE	STEP	PRO	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	art No: PAR #:		PAR #: Pault Category: NC			NCR: Yes No DQA: Date:			
Resolution:			Disposition: QA:			osed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORM	ANCE (NCF	R)			
DATE	STEP	Description of NC		ion B	Verific			Approval	
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section	on C	Chief Eng	QC Inspector
							•		
									

Picklist Print

August 25, 2009 1:35:14 PM

Work Order ID: 51526

Parent Item:

D2585RevB

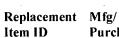
Parent Item Name: Mounting Channel

Component Item ID/

Comments:

Item Name

M304S14GA



Purch

Bin Purchased No

Last Primary Location Location

Route Seq ID 100

sf

Unit of Qty on Hand Measure

0.6611 37.4921

Start Date: 8/28/09

Start Qty: 40.00

Remaining

Qty To Pick

Required Date: 9/18/09

Required Qty: 40.00

Date

Issued

304SS sheet .080

Loc Qty

Loc Code

Main Warehouse

MAT

Location

Warehouse

110993Q

37.4921 37.4921

110993

Qty

Issued

Status

Dart Aerospace Ltd

Dail Ae	ospace	Liu						*	1"		
W/O:			WO	RK ORDER CHANGES		~					
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
								ţ			
								-			
Part No	\ <u>-</u>	PAR #:	Fault Cate	norv:	NCB: Vas	No DOA:		Date:			
1 411 110		esolution:									
NCR:			WORK ORDE	R NON-CONFORMAN	CE (NCR)					
DATE		Description of NC		3	Verifica	Verification	Approval	Approval			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	ign & Section C		Chief Eng	QC Inspector		
						į	İ				
	+										

DART AEROSPACE LTD	Work Order:	51576
Description: MOUNTING CHANNEL	Part Number:	78760
Inspection Dwg: D 3585 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article		Prototype
-----------------	--	-----------

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
B . 191	100,-200,+	192 1981, PTI	æ			
875	4- 00	P81. P11.	Œ	*		
2,590	400	892.6	*			
2,590 380, 38)	400	570,	×			
	·					
		<u> </u>		<u> </u>		
						·
			· · · · · · · · · · · · · · · · · · ·	 		
			<u> </u>	 		
					<u>.</u>	
			<u> </u>			
			<u> </u>			
			 			
						35%
			-			
		<u> </u>	ــــــــــــــــــــــــــــــــــــــ	<u></u>	<u> </u>	

Measured by:	,R	Audited by:	8. /	Prototype Approval:	N/A
Date:	9 10 9	Date: /	39/10/09	Date:	N/A
	1-10-5 1	1	/·(··/////////////////////////////////		

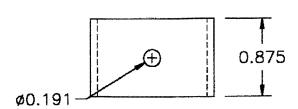
Г	Rev	Date	Change	Revised by	Approved
- -"	YEV.	Date		KJ/JLM	
	Α		New Issue		



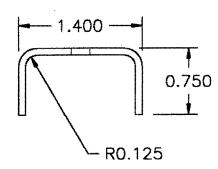


)	DESIGN	DRAWN BY	DART AEROSPACE VICTORIA INTERNATIONAL AIRPORT.	, —
	CHECKED	APPROVED(DRAWING NO.	REV. B
	BW	BW	D2585	SHEET 1 OF 1
	DATE		TILE	SCALE
	96:07:11		MOUNTING CHANNEL	1:1
	В	97:03:14	ADD FLAT PATTERN	

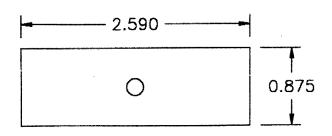
RELEASED 97/02/14 DS



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLL ED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER



FLAT PATTERN



MATERIAL: 304/316 SS, 14 GAUGE (0.078)